

# Sample Work/Job Instruction

Tank Car Wash Rack and Inspection	
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Revision no.: 0	Sheet: 1 of 3
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## 1.0 Introduction

Prior to loading, most tank cars are washed and internally and externally inspected. Cars that are recycled for specified products (list) are not washed. These recycled tanks are controlled (how) by the shipping services supervisor.

## 2.0 Preparation

1. Switching crew selects tank car.
2. Secure tank car by chock and hand brakes.
3. Connect ground cables to each car.
4. Attach safety appliances to each car.
5. Depressurize all pressurized tanks.
6. Manway bottom outlet valves.
7. Open: Secondary valves.  
Vent valves  
Induction valves
8. Remove cap from bottom outlet valve nozzle.

*From ISO 9000: Preparing for Registration,  
James L. Lamprecht, Marcel Dekker, NY, 1992, p. 95*

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- e) Date issued/revised (e.g., April 6, 1996, 4/6/96)
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